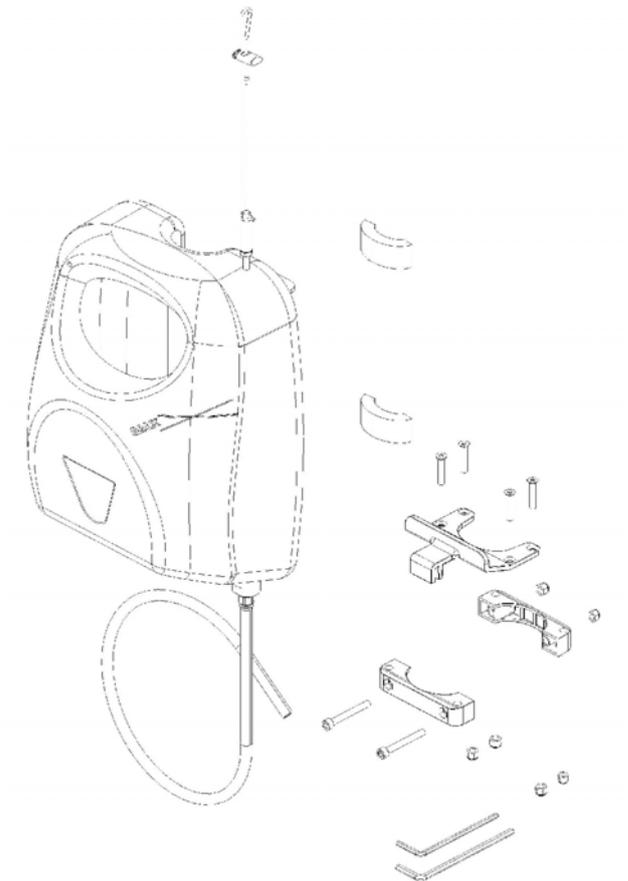




A Tacony Company

## Instructions for use



ORBIS Compact  
5Lt Solution Tank

05-4435-0000

This solution tank is designed to fit conveniently onto the handle of all Truvox single disc machines, in accordance with the following instructions.

Check that all the following items are present.

- Moulded solution tank
- Length of plastic tubing
- Support bracket
- Foam self adhesive strips (2)
- Clamp bar (2)
- M6 Cap Head screw (2)
- M6 Csk Head screw (4)
- M6 Hex Nyloc nut (6)
- 5mm Allen key
- 4mm Allen key

**WARNING** – Always ensure machine is unplugged before fitting or removing accessories.

### Fitting the solution tank

1. Prior to fitting the solution tank place the two foam self adhesive strips onto the tank about 50mm from the top and bottom (Fig 1).
2. With the handle of the machine upright, take the two clamp bars and with their chamfered edge uppermost, place them over the handle tube between both screw heads and hold together (Fig. 2). Insert nuts into the front bar and fit the cap screws. **Do not tighten screws fully at this stage.**
3. Place support bracket on clamp with wide lip uppermost, and fit screws and nuts. (Fig. 3)
4. Use 4mm Allen key provided and fully tighten 4 off countersunk screws retaining support bracket. (Fig. 3)
5. Use 5mm Allen key provided to fully tighten cap screws to locate clamp bars. (Fig. 3)
6. Rest bottom of solution tank on the support bracket ensuring bracket engages with recess in tank (Fig.4). Secure tank in position by engaging the locking bar and pin on the back of the tank.
7. Push the rigid end of the plastic tubing into the connector on the bottom of the solution tank. Push the other end onto the tube extending from the top of the motor cover. (Fig. 5)
8. Take the feed control cord and, ensuring there is sufficient slack, place loop over the solution feed lever on handle. Locate loop in a slot on the lever and adjust the tension by means of the slide knot and cord lock. Ensure there is no tension on the cord before the solution feed lever is raised. (Fig. 4)

### Filling the solution tank

The solution tank is best filled whilst fitted to the machine. It is best to fill the tank with the handle upright. This will ensure the machine does not tip over during pouring.

The tank capacity is approx 7 litres, but no more than 5 litres is recommended to avoid splashing when using the machine.

### Emptying the solution tank

To remove remaining liquid from the tank when cleaning is finished, pull off plastic tube from motor cover and place end in a suitable container or bucket. Operate solution feed lever until flow ceases.

We recommend flushing the tank with clean water after each use to remove residue and prevent unpleasant odours. Small amounts of liquid remaining in the tank can be drained out through the small hole located beside the filling aperture after removing the tank from the machine.

